

"The Strength of Sunset"

The performance and durability of Sunset Vinyl Siding Windows is determined by the character of the vinyl itself.

We follow the most demanding manufacturing standards to ensure the quality of every vinyl component we produce.

- A Complete Vinyl Window To Fit Inside Your Existing Steel Frame.
- The Strongest White Vinyl - Fusion-Welded Corners On Sash And Frame.
- The Vinyl In Our Windows Will Never Chip, Peel, Crack, Or Need Painting.
- Improve The Security Of Your Home
- Low E 5/8" Insulated Glass For Superior Energy Savings. R 2.57, U .39, .34 Solar Heat Gain
- Save Energy
- Complete With Half Screen
- Reduces Sound Transmission



Sunset
Windows™

Installation Instructions

Determination of Frame Size

First take out the old window from the frame.

- **Inspect the frame when standing inside**

The right corner will look like the Figure 1.

Make sure it is 31" wide by 36 1/2" tall.

To determine where to measure the frame, see Figure 1 and Figure 2.

Tools Needed

- Power Drill
- 1/4" Concrete Drill Bit
- Small Metal Center Punch

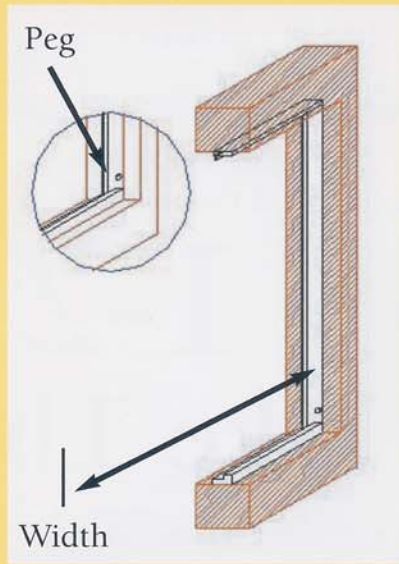


Figure 1

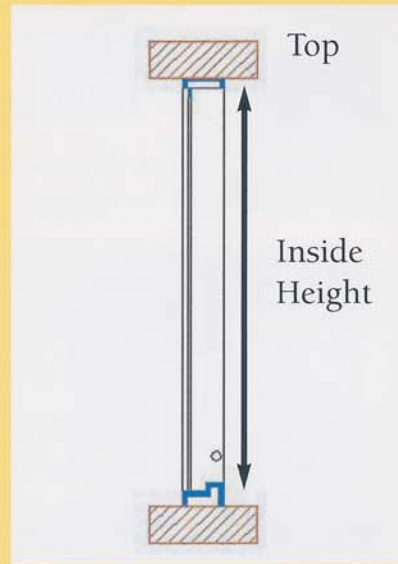
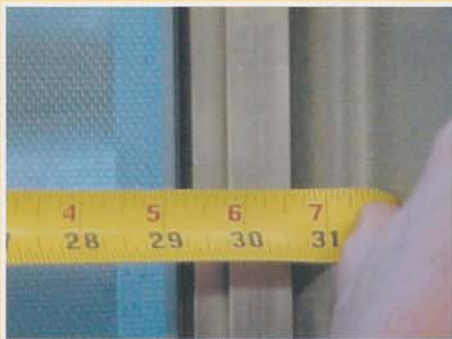


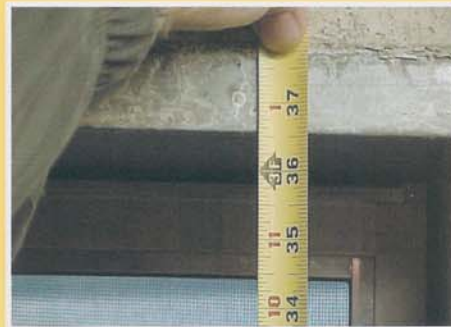
Figure 2

- **Measure the frame opening**

Make sure it is 31" wide by 36-1/2" tall. To determine where to measure the frame, see frame profiles pictured below.



Width Measurement



Height Measurement



Height Measurement



Instructions For Sunset Frames

• Preparation for Installation

1. Clean the frame.
2. Remove pegs, located at the lower end of the vertical sides.
This is done using a vise grip and a twisting/bending action.

• Installation of Sunset Vinyl Replacement Window

1. Test the fit of the window.
 - Hook the chains (from the kit) onto the latch pins (of the window).
This is done by taking off the rubber cap and placing the last loop of the chain around the pin. Finally, put the rubber cap back onto the pin. Repeat on the other pin.
 - Install the window; place the sill (bottom) part first into the frame.
If the window is too big, then strip off the layer of foam padding located at the bottom of the window. If the window is still too big for the frame, strip off the top layer of foam padding.
2. Install the window brackets (one on each top corner of the frame).
 - Put one bracket in place. Make sure the edges of the bracket are touching the corner. See Picture 1.
 - Screw on the bracket with provided screws. See Picture 2.
Repeat above directions for the second bracket (opposite corner).

CAUTION: DO NOT OVERTIGHTEN SCREWS.

3. Install the new vinyl window. See Picture 3.



Picture 1



Picture 2



Picture 3

Caution: Do Not Overtighten Screws

Instruction #17335